




# Auxiliaries

## IC – 710 Adhesion Promoter

<b>Product Description</b>	
Additives used to increase adhesion power of InnoColor basecoat or Topcoat on metal substrates. Optional for 1K/2K primer.	
<b>Technical Characteristics</b>	
Color: light yellow      Shelf life: 24 months at 25°C	
<b>Pre-treatment</b>	
See process described in <b>TDS of InnoColor Basecoat or Topcoat</b> – Solid Basecoat 2c, Metallic Colors 2c, Red Pearl 2c, Xirallic / Pearlescent Basecoat 3c, Solid Topcoat.	
 <b>Mixing Ratio</b>	<p>Stir well before use.</p> <p><b>Option 1:</b> When spraying basecoat/topcoat directly to metal substrates without epoxy and putty: Add 10 – 20% of IC-710 to 1 liter of InnoColor original basecoat or topcoat. Prepare the paint for application by adding hardener or thinner as indicated in the TDS of the topcoat/clearcoat being adjusted.</p> <p><b>Option 2:</b> When spraying primers directly to metal substrates (e.g. iron, stainless steel, galvanized steel, aluminum alloy, etc.) without epoxy and/or putty: Add 10 – 20% of IC-710 to 1 liter of InnoColor original 1K/2K primer. Prepare the paint for application by adding hardener or thinner as indicated in the TDS of the 1K/2K primer being adjusted. Strain before application.</p>
 <b>Application</b>	As specified in the TDS of the products in which IC-710 is being used.
 <b>Drying</b>	As specified in the TDS of the products in which IC-710 is being used.

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at [www.wonder-global.com](http://www.wonder-global.com) or directly from your supplier.